

Magfix 104

Polymer modified cementitious tile adhesive - Type 2



Description

Magfix 104 is a polymer modified, cementitious tile adhesive available in grey color.

Features & Benefits

- Ready to mix powder, needs only addition of water.
- Superior bond strength
- Setting time adjusted for optimum tile laying work
- Enriched with special additives for non-shrink & non-slip properties
- No additional curing required

Primary Application

Magfix 104 is recommended for:

Tile Type : Ceramic, clay, vitrified/fully vitrified, glass mosaic, all stones, dense tiles and stones.

Application Area: Interior - Floor & wall
Exterior - Floor
Tile-on-Tile (Floor)

Technical Properties

The following parameters are in accordance with the requirements as per:

IS 15477: 2019: Type 2, T

EN 12004: C2, T

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| Adhesive type and class | Type 2 Deformable 'S1' Slip resistant 'T' |
| Water/powder ratio | 0.250 to 0.275 |
| Mixed density | 1.7 -1.9 g/cc |
| Pot life | 50 - 60 minutes |
| Open time | 5 - 10 minutes |
| Adjustability | 5 - 10 minutes |
| Slip | <0.5mm |
| Deformability | ≥ 2.5mm, <5mm |
| Tensile adhesion strength @ 28 days a) Dry condition b) Wet condition | >1 MPa >1 MPa |
| Shear adhesion strength @ 28 days a) Dry condition b) Heat aging condition c) Wet condition | >1.25 MPa >1 MPa >1 MPa |

Application Instructions

Substrate Preparation

Moisten the substrate slightly, if it is dry at the time of application, never moisten the tiles. The substrate should be structurally sound, free from loose and weak surface such as laitance. The substrate should be free from bond affecting substances such as oil, grease, dirt, dust or any type of friable particles.

Mixing

Mix Magfix 104 in the proportion of 5 to 5.5 liters of clean cool water per 20 kg bag. An electric mixer with low rotation speed (< 500 rpm) can be used. Mix until a uniform lump free paste is obtained. However the mixing time shall not be less than 3 minutes. Let the paste rest for a few minutes to disappear all the bubbles before starting the application.

Application

Apply a thin layer of Magfix 104 to the prepared substrate with a straight edge trowel. Then apply a thicker layer and comb with square notched trowel. The trowel shall be held at an angle of approximately 45° to the substrate at a right angle to one edge of the slab (in a straight line). As a general guide, for commonly used tiles such as mosaic and ceramic tiles usage of 6mm notched trowel to obtain a minimum average thickness of 3 mm is recommended. For uneven surfaces the thickness of the material required will be more to even the undulations.

Apply the tiles on the substrate within the open time of the adhesive and press them firmly with twisting movement while making sure that the paste does not slip from the tile sides. In case, the material is deposited on the tile surface, it should be removed immediately with a damp cloth. The adhesive paste can also be applied on the back of tiles to ensure full adhesion on the entire surface.

Separate joint filling material should be used for grouting the tile joints. The tiles should not be disturbed for at least 24 hours after setting the tiles.

Special notes

- The cementitious substrates should be at least 28 days cured before application of the product.
- The water/powder ratio shall never be exceeded than recommended.
- Mix only appropriate quantity of powder keeping in mind the open time, within which tiling needs to be completed.
- Adjustments to the tiles should be made only within the adjustable period.
- It is recommended to leave a minimum width of 2 mm around the tiles (or as designed).
- Grouting the tile joints should be done only after at least 24 hours of tiling.

Cleaning of tools

Clean tools and application equipment with water immediately before hardening of the material. Hardened and cured material can be removed by mechanical means.

Estimating

Packaging

Magfix 104 is supplied in 20kg bag.

Coverage

20 kg bag of Magfix 104 covers approximately 3.5 - 4 sqm area with 6mm x 6mm square notched trowel for average bed of 3mm. However the coverage may significantly vary depends upon the substrate condition and the thickness of the material applied.

Storage

Magfix 104 has a shelf life of 12 months if kept in dry store in original, unopened containers. If stored at high temperature and/or high humidity conditions the shelf life may be reduced.

Precautions

Health & Safety Instructions

The product contains cement powders which, when mixed with water, releases alkalis that could be harmful to the skin. It is preferable that the application be done in a ventilated area, and to wear protective gear for hands, eyes and respiratory system and to avoid breathing of the dust. Splashes on the skin should be washed away by cleaning thoroughly with soap and water. In case of contact with eyes, wash thoroughly with clean water and seek medical attention. If swallowed, do not induce vomiting and seek medical attention.

Fire

Magfix 104 is non-flammable.

Important note :

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